Ferromagnetic epitaxial Cr_2O_3 thin films grown on oxide substrates by Pulsed Laser Deposition

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Abstract

Single-phase and single-oriented epitaxial Cr_2O_3 thin film has been grown on $SrTiO_3$ (111) substrate for the first time. The morphology, epitaxial growth mode and oxygen stoichiometry of the obtained film have been investigated by AFM, XRR, XRD and XPS, and compared to thin film grown on α-Al_2O_3 under equivalent conditions. The Cr_2O_3/$SrTiO_3$ system presents a non - coincidence growth based on in – plane rotation of 30° of the Cr_2O_3 layer respect to the underlying $SrTiO_3$ (111) substrate, while a coincidence growth based on axis-on-axis coupling is present for

27   Cr_2O_3/α-Al_2O_3. However, in both cases an in-plane compression occurs in order to match the layer

28   and substrate lattices. The formation of punctual defects in the form of oxygen vacancies have

29   been observed by XPS for the layer grown on α-Al_2O_3, being the main mechanism for strain

30   alleviation (-4%). However, the 18 nm thick layer grown on $SrTiO_3$ presents stoichiometric oxygen

31   content maintaining an epitaxial strain (-1.6%) accumulated on the lattice. Both epitaxial Cr_2O_3

32   layers show soft ferromagnetic response with coercive fields of 60 Oe and 90 Oe for the layer

33   grown on $SrTiO_3$ and α-Al_2O_3, respectively.

34   **Keywords**

35   **Thin films, Pulsed Laser Deposition, Surface X – Ray Diffraction, Antiferromagnetic oxide**

36   **1. Introduction**

37   Chromium trioxide (Cr_2O_3) is a widely studied oxide, being an important technological

38   material because of its intrinsic properties. It is an antiferromagnetic (AFM, Néel Temperature

39   (T_N) = 307 K) and the first discovered magnetoelectric material above room temperature [1-3].

40   Bulk Cr_2O_3 also presents uniaxial magnetic anisotropy along the [111] direction. Additionally, it

41   is a good insulator. The combination of these properties makes this material suitable as a building

42   block in different technological devices. In particular, Cr_2O_3 has been employed in devices which

43   involve exchange bias effect of coupled ferromagnetic - antiferromagnetic systems [1].

44   Furthermore, as a result of its good insulating properties, it is also suitable for magnetic tunnel

45   junctions [2]. Cr_2O_3 is a potential candidate for heteroestructures based on epitaxial thin films as

46   it can be easily prepared using a simple growth process. For instance, it has been already

47   implemented as a buffer layer for the growth of other thin films, and has been employed as anode

48   material for Li – ion batteries. However, special attention should be paid to the modification of its

49　　intrinsic properties due to the accumulated epitaxial strain. Previous results revealed that the

50　　presence of strain induces defects, such as oxygen vacancies, which can infer dramatic changes of

51　　its magnetic properties. For instance, unexpected ferromagnetism was found to occur in highly

52　　strained Cr_2O_3 thin films [3,4]. Also, an enhancement of T_N has been directly related to in–plane

53　　lattice contraction [5]. Thus, the ability of Cr_2O_3 to tune its intrinsic properties by artificial strain

54　　through epitaxial growth opens the way to the development of complex technological devices. For

55　　that, it is mandatory to explore the use of new substrates as templates for the epitaxial growth of

56　　Cr_2O_3 thin films with exotic macroscopic response. Several substrates have been already used,

57　　such as sapphire (α - Al_2O_3) [6,7], graphene [8], Co [9], garnet [10], Cr (110) [11], $YAlO_3$ (001)

58　　[12], TiO_2 [13],$LiNbO_3$(0001) [14] or Ni(111) with a graphene buffer [15]. However, the use of

59　　the well-known $SrTiO_3$ (STO) substrate has been scarcely explored. An attempt of epitaxial growth

60　　has been achieved on STO (001) using CeO_2 as buffer layer [16]. However, direct growth of Cr_2O_3

61　　on STO surface has not been reported yet. The successful epitaxial growth directly on $SrTiO_3$ is

62　　of special importance as this material has been widely used for applications in microelectronics

63　　due to its high charge storage capacity, chemical stability and its excellent insulating properties

64　　[17,18].　Hence, the combination of Cr_2O_3 and STO intrinsic properties provides a unique

65　　possibility to obtain different macroscopic responses on the same heterostructure. In the present

66　　work we have successfully grown for the first time epitaxial Cr_2O_3 thin films on STO (111)

67　　substrates. A complete morphological, structural, electronic and magnetic characterization is

68　　presented based on a comparison with epitaxial thin films grown on sapphire using equivalent

69　　conditions.

70　　**2. Experimental section**

71   Cr$_2$O$_3$ thin films were grown on SrTiO$_3$(111) and α - Al$_2$O$_3$(0001) substrates (5x5 mm^2) by

72   Pulsed Laser Deposition (PLD). A Nd:YAG laser (λ = 355 nm) with 10 Hz and 1 J/cm^2 irradiance

73   power was used to ablate a polycrystalline Cr metal target. The deposition was carried out in an

74   oxygen atmosphere of 10^{-4} mbar and at a surface temperature of 350 °C. High surface crystallinity

75   was determined by in-situ Reflection High-Energy Electron Diffraction (RHEED) using a primary

76   electron beam of 29 keV. The topography of the samples has been studied by means of a multimode

77   Nanoscope IIIa Atomic Force Microscope (Bruker) with a Si tip (Bruker, model TESP), working

78   in tapping mode and operating in air. Images of different sizes were analyzed with WSxM 5.0

79   software[19] .

80   The structural characterization of the Cr$_2$O$_3$ thin films in both SrTiO$_3$ (111) and α – Al$_2$O$_3$

81   (0001) was investigated by means of High Resolution Grazing Incidence X-ray Diffraction (HR-

82   GIXRD) in BM25B - SpLine beamline at the ESRF [20]. This end station is composed of a six-

83   circle multipurpose diffractometer in vertical geometry. A photon energy of 15 keV (λ = 0.826 Å)

84   was used during the experiment to ensure the access to a wide reciprocal space region. Special

85   attention was paid to the study of the growth mechanism of the thin films in the two different

86   substrates, to understand the coupling of the layers lattice with respect to the substrate lattice, as

87   well as to elucidate the possible presence of compressive or tensile stress in the grown films. A

88   layer thickness in the tens of nanometer range, compatible with device manufacturing, in which

89   the epitaxial character still plays an important role but size effects due to ultra-short thicknesses

90   are ruled out has been used for this study. Information about the Cr valence and oxygen

91   stoichiometry was obtained using X-ray Photoelectron Spectroscopy (XPS) methods on the Cr 3s

92   core level using a standard monochromatic X-ray tube, with a Mg K$_\alpha$ radiation anode (hν = 1253.6

93   eV)..

94   Scanning Transmission Electron Microscopy (STEM) images of the films were performed

95   in High Angle Annular Dark Field (HAADF) mode using a FEI Titan 60-300 equipped with an

96   aberration corrector for the probe. The convergence angle used was 24 mrad to provide a spatial

97   resolution below 0.1 nm.

98   The magnetic characterization was performed by Superconducting Quantum Interference

99   Devices (SQUID) Magnetometer at room temperature under a maximum field of 5 T.

100   **3. Results and Discussion**

101   During the thin film growth by PLD, in-situ RHEED was used to monitor the evolution of the

102   layers crystallinity. Fig. 1a-d shows representative RHEED patterns of the clean substrates, STO

103   (111) and α - Al_2O_3 (0001) (Fig. 1a and c), and the evaporated Cr_2O_3 layers (Fig. 1b and d). The

104   RHEED patterns show smooth diffraction stripes, representative of a smooth, homogeneous and

105   crystalline layer. The morphology of the film surface of the different samples has been studied by

106   AFM. Fig. 2a and b show the topography of the Cr_2O_3 thin films grown on $SrTiO_3$ and α-Al_2O_3,

107   respectively. In both cases a good layer coverage and homogeneity is obtained. AFM profile

108   measurements performed along the surface reveal a flat surface, with root mean square (rms)

109   roughness of approximately 1 nm for the layer grown on $SrTiO_3$ (Fig. 2c). Cr_2O_3/Al_2O_3 films show

110   isolated islands on top of a homogeneous coverage. Profile measurements (Fig. 2d) show rms

111   roughness values of 3 – 4 nm. A similar behavior is obtained from synchrotron-based X-ray

112   reflectivity (XRR) measurements (Fig. 2e and f). Intense Kiessig fringes are observed for the

113   Cr_2O_3/$SrTiO_3$ sample, despite the nearly identical densities for the layer (5.22 g/cm^3) and substrate
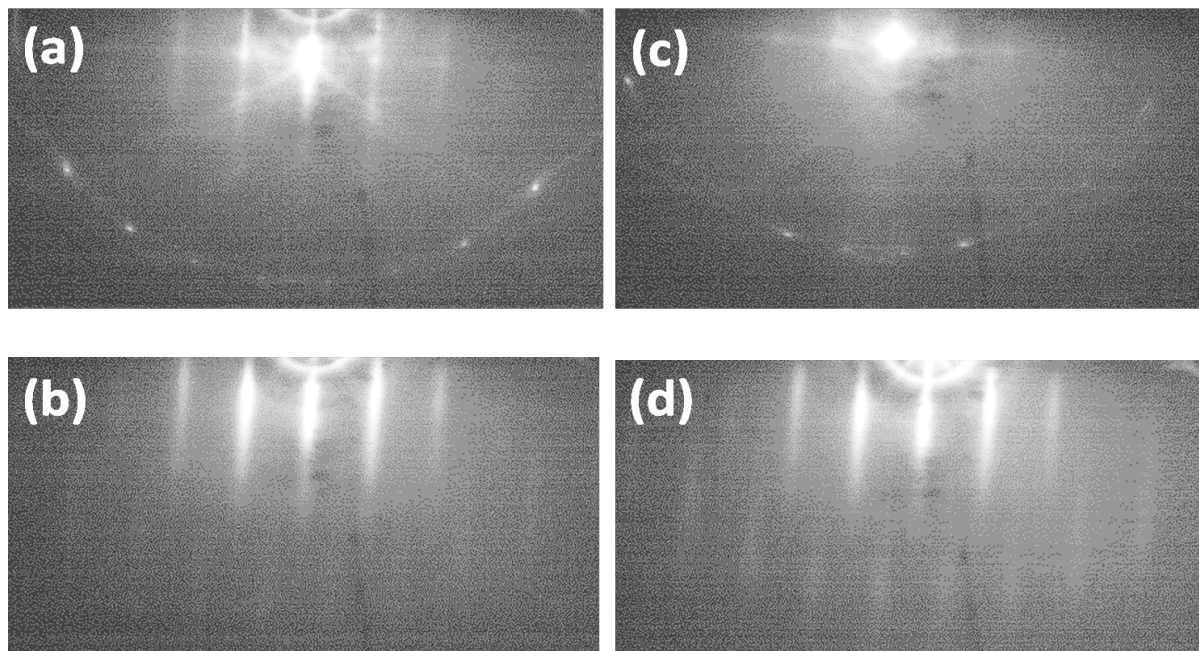
Figure 1. RHEED patterns of the clean Al_2O_3 (0001) substrate (a) and (b) the Cr_2O_3 thin layer. (c) and (d) images show RHEED patterns for the $SrTiO_3$ substrate and deposited Cr_2O_3 film.

114 (5.12 g/cm^3), indicating the presence of abrupt interfaces and flat surfaces, while for the Cr_2O_3/α-

115 Al_2O_3 sample the rapid attenuation of Kiessig fringes indicates the presence of a rough surface.

116 Also based on the isostructural character between Cr_2O_3 and α-Al_2O_3, chemical substitution at the

117 interface is more than probable, which will contribute to the absence of well-defined XRR

118 interference. Thickness values of 18.2(3) nm and 17.7(6) nm have been obtained for the layer

119 grown on $SrTiO_3$ and α-Al_2O_3, respectively from the reflectivity curves.
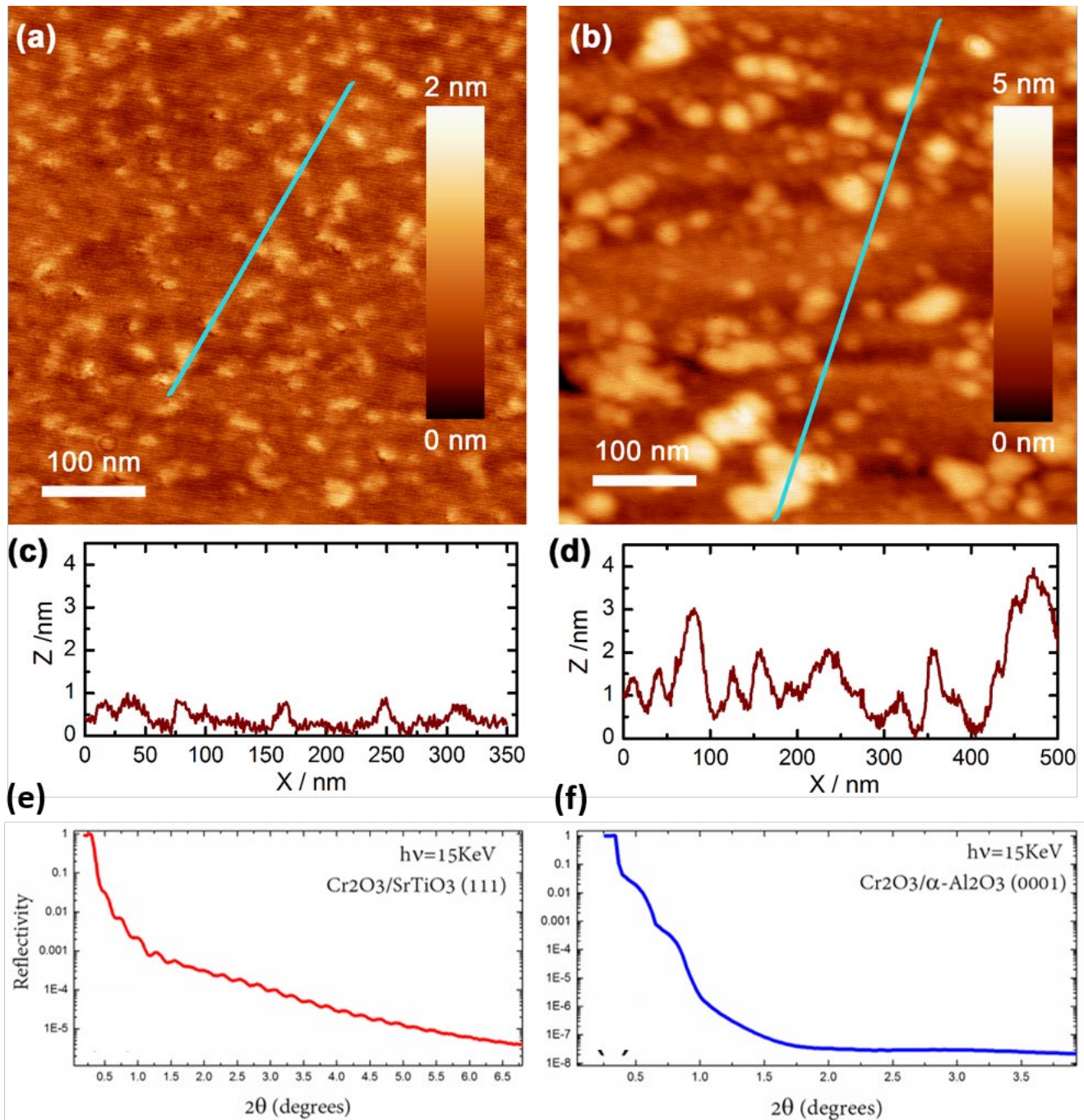
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Figure 2. AFM images (0.5 x 0.5 μm) of Cr₂O₃ thin films grown on a) SrTiO₃ and b) α-Al₂O₃. c) and d) are the AFM profiles measured in the marked lines in a) and b), respectively. e) and f) show X-ray reflectivity curves for the layers grown on SrTiO₃ and α-Al₂O₃, respectively.

124   Bulk sapphire (α-Al$_2$O$_3$) (corundum structure) presents in-plane and out-of-plane lattice

125   parameter values of a = b = 4.76 Å and c = 12.99 Å, respectively [21]. In the case of Cr$_2$O$_3$,

126   isostructural with sapphire, lattice parameters are a = b = 4.96 Å and c = 13.59 Å. The in-plane

127   lattice mismatch with respect to Cr$_2$O$_3$ is - 4.2% which favors the epitaxial coupling between both

128   lattices. However, SrTiO$_3$ on the (111) orientation, presents lattice parameters of a = b = 5.5225 Å

129   and c = 6.76 Å implying a lattice mismatch of +10.2% with Cr$_2$O$_3$, being unfavorable for a

130   coincidence growth. To understand the in-plane coherence between the layers and substrates

131   lattices High Resolution XRD and Reciprocal Space Maps (RSM) measurements were performed.

132   Fig. 3a shows, for the Cr$_2$O$_3$/SrTiO$_3$ system, the RSM around the (202) diffraction peak of the

133   SrTiO$_3$. It can be clearly seen that the diffraction peaks maxima corresponding to the Cr$_2$O$_3$ layer

134   and the SrTiO$_3$ substrate have different in-plane values. Peaks corresponding to STO are those

135   present along the marked yellow line in the figure (H = 2), while two peaks associated to the Cr$_2$O$_3$

136   thin film are aligned along H = 1.96 (red line). This XRD pattern can be explained by a non –

137   coincidence epitaxial growth in which the in-plane lattice of the single oriented Cr$_2$O$_3$ (0001)

138   rotates 30^0 respect to the underlying SrTiO$_3$ (111) plane in order to reduce the lattice mismatch

139   minimizing the epitaxial energy. Such a lattice coupling has been already reported for other

140   transition metal oxides (TM$_2$O$_3$) grown on SrTiO$_3$ (111), for instance for α-Fe$_2$O$_3$ [22].

141   Calculations performed in different diffraction peaks reveal Cr$_2$O$_3$ in – plane lattice parameters of

142   4.88(4) Å. The difference, in comparison to reported Cr$_2$O$_3$ bulk values (a = b = 4.96 Å), results

143   in a compressive strain of -1.6 %. Hence, although a non – coincidence growth is present the Cr$_2$O$_3$

144   layer is strained to match the SrTiO$_3$ lattice. Fig. 3c shows a diagram on the real-space of the Cr$_2$O$_3$

145   in-plane lattice respect to the substrate lattice in which it can be seen that nearly a perfect coupling

146   between both lattices occurs due to the layer lattice rotation. Out-of-plane scans along the in-plane

147 values for SrTiO$_3$ (Crystal Truncation Rod (CTR) yellow line in the RSM) and Cr$_2$O$_3$ (ROD, red

148 line in the RSM) reveal high surface signal between Bragg peaks (Fig. 3b and c) indicating the

149 presence of flat and sharp surface and interface, in agreement with the AFM and XRR

150 measurements. The out-of-plane lattice parameter for Cr$_2$O$_3$ increases to c = 14.03(3) Å respect to

151 the bulk value (c = 13.59 Å) maintaining the volume of the bulk unit cell.

152   In the case of the Cr$_2$O$_3$ layer grown on α-Al$_2$O$_3$ (0001), as the former is known to be

153 isostructural to the latter, an axis-on-axis (coherent) growth is expected. Fig. 3d shows the

154 corresponding RSM around the (116) reflection of α-Al$_2$O$_3$ (0001) in which it can be seen that the

155 diffraction peak from the Cr$_2$O$_3$ and α-Al$_2$O$_3$ has the same in-plane momentum transfer revealing

156 an axis-on-axis coincidence epitaxial growth. The Cr$_2$O$_3$ shrinks its lattice in order to match its in-

157 plane lattice parameter with that of the substrate (a = b = 4.76 Å) as shown in the diagram of Fig.

158 3g. The coincidence growth induces a compressive strain of -4% to the Cr$_2$O$_3$ lattice. In the out-

159 of-plane direction the Cr$_2$O$_3$ lattice is expanded to c = 14.18(4) Å. In contrast to the layer grown

160 on STO the unit cell volume is not preserved being reduced by 4%. Such a volume reduction

161 reflects the possible presence of a large number of point defects produced by the coincidence

162 growth, in the form of oxygen vacancies or Al/Cr chemical substitution. High resolution GIXRD

163 scans along the out-of-plane direction (CTR) have been measured revealing the absence of surface

164 signal between Bragg peaks, as shown in Fig. 3e. Such a behavior indicates the presence of a rough

165 surface and buried interface, in agreement with the AFM and XRR measurements.
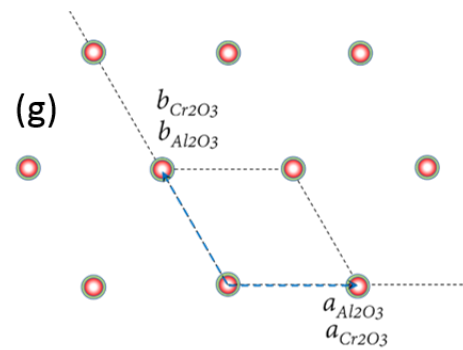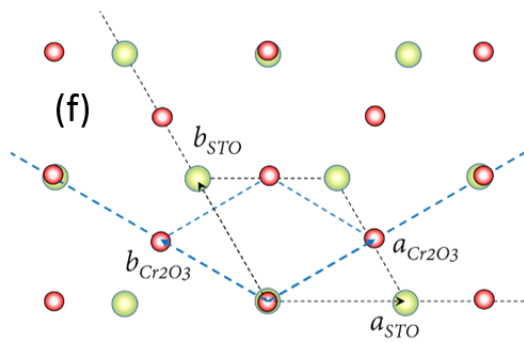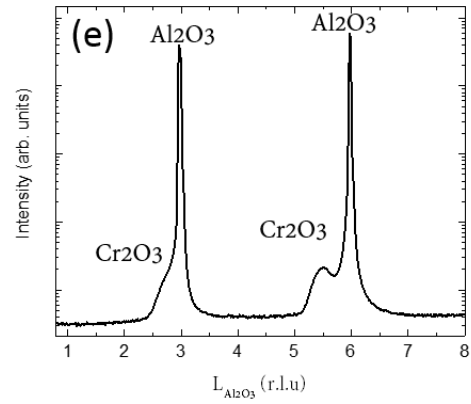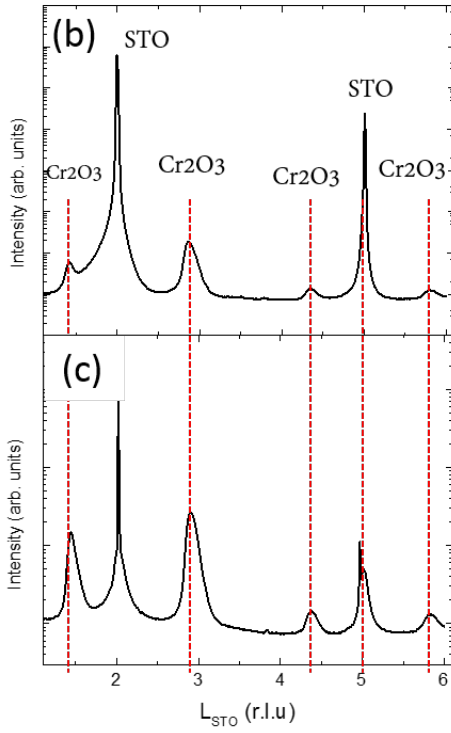
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(a) K=0

(b) STO
Cr2O3 Cr2O3 STO Cr2O3 Cr2O3

(c)

L_{STO} (r.l.u)

(d)

(e) Al2O3 Al2O3
Cr2O3 Cr2O3

L_{Al2O3} (r.l.u)

(f) b_{STO}
b_{Cr2O3} a_{Cr2O3}
a_{STO}

(g) b_{Cr2O3}
b_{Al2O3}
a_{Al2O3}
a_{Cr2O3}

167

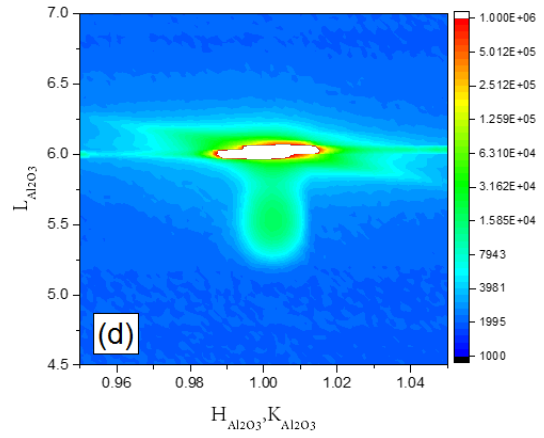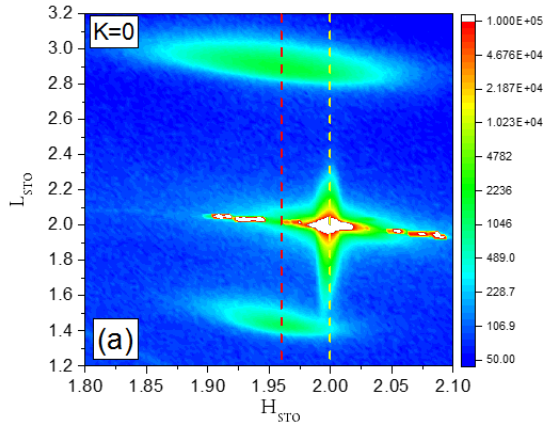*Figure 3. (a) (H vs L) reciprocal space map at K = 0 for Cr$_2$O$_3$ thin film (marked with a red dashed line) grown on STO(111) (yellow dashed line). Different in-plane values are obtained for Cr$_2$O$_3$ and SrTiO$_3$ revealing an epitaxial <mark>non - coincidence growth</mark>. (b) CTR and (c) ROD for the layer grown on SrTiO$_3$. Flat surface and interface are inferred from the surface signal present between the layers Bragg peaks; (d) (H = K vs L) reciprocal space map for Cr$_2$O$_3$ thin film grown on α-Al$_2$O$_3$. Identical in-plane values are obtained for Cr$_2$O$_3$ and α-Al$_2$O$_3$ revealing an epitaxial <mark>coincidence</mark> growth; (e) CTR for the layer grown on α-Al$_2$O$_3$. The absence of surface signal reveals the presence of rough surface and interface; Layer and substrate lattice diagrams in real space showing the in-plane coupling for Cr$_2$O$_3$ layers grown on (f) SrTiO$_3$ and (g) α-Al$_2$O$_3$.*

168   In-plane rocking scans at different Cr$_2$O$_3$ reflections have been performed to evaluate the

169   crystallographic domain sizes. Extremely large domain sizes of 140(1) nm are present for the layer

170   grown on α-Al$_2$O$_3$, while moderate domain sizes of 8(1) nm are obtained for the layer grown on

171   SrTiO$_3$. The coincidence growth on α-Al$_2$O$_3$, compared to the non - coincidence growth on SrTiO$_3$,

172   favors the formation of crystals with larger domains. As revealed by the unit cell volume

173   modification, the alleviation of the accumulated stress via the formation of punctual defects on the

174   layers grown on α-Al$_2$O$_3$ favors even more the formation of large size domains.

175   STEM images evidence the epitaxial growth of Cr$_2$O$_3$ on both substrates. On α-Al$_2$O$_3$ the

176   growth is fully coherent (Fig. 4a), with a sharp defect free interface, as expected from a film that

177   presents naturally the same crystal symmetry as the substrate. In the case of the STO film (Fig.

178   4b), the different crystal structures of film and substrate prevent the coherent growth. The epitaxy

179   relations between film and substrate are STO (111)[1-10] // Cr$_2$O$_3$ (0001)[1-120] in agreement with

180   the XRD results. A highly defective layer is clearly observed at the interface, as a result of the

181   huge lattice mismatch. Figure 4(b) show contrast differences which in these systems are associated

182   to planar crystallographic domains, antiphase domains (APD). The possibility of studying punctual

183   defects, such as oxygen vacancies, is not possible due to the complex microstructure of these
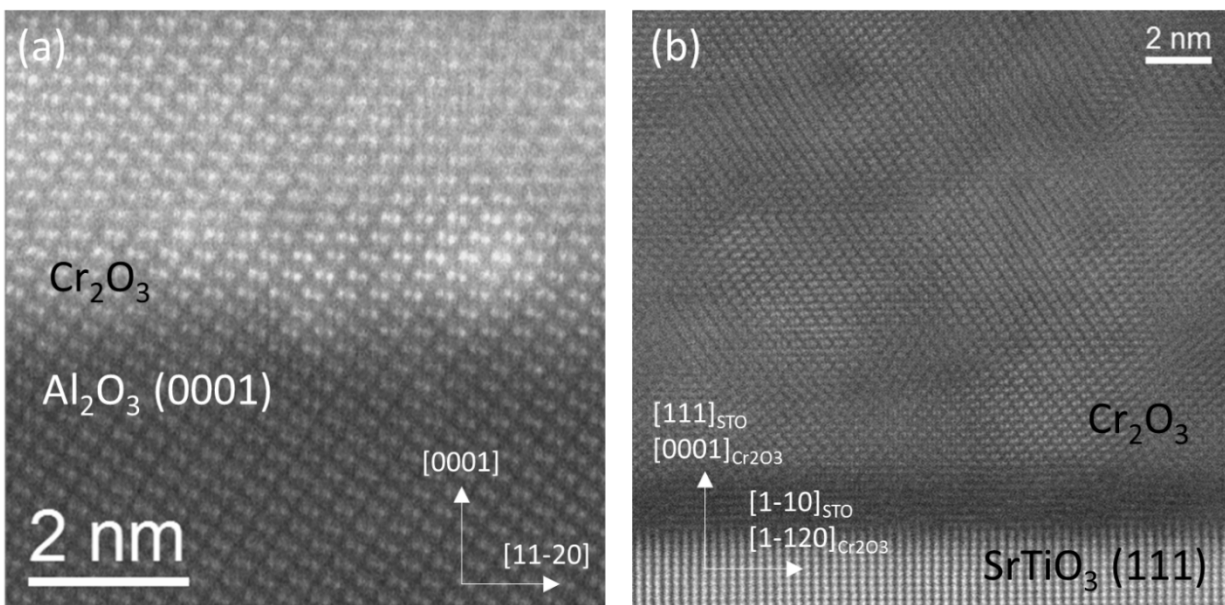
184   systems.

Figure 4. HAADF-STEM images of the Cr_2O_3 films grown on (a) α-Al_2O_3 (0001) and (b) $SrTiO_3$ (111). The epitaxy relations between the films and their respective films are indicated.

185

186   XPS measurements on the Cr 3s core level have been made to assess the oxidation state of

187   Cr and elucidate and quantify the presence of punctual defects in the form of oxygen vacancies on

188   the surface and sub-surface region (Fig. 5). The XPS spectra for 3s core level in transition metals

189   is characterized by a splitting which is originated from the exchange coupling between the 3s hole

190   and the 3d electrons. The magnitude of the splitting is dependent on the chemical state [23–25]. In

191   the case of most transition metals, as for instance for Cr compounds, a linear relationship between

192   3s splitting and oxidation state is expected [26]. In the case of stoichiometric Cr_2O_3 with formal

193   Cr valence of +3 an energy splitting of 4.1 eV has been reported [27] which coincides with the

194   splitting found for other Cr(III) compounds. Larger splitting values of 5.2 eV has been reported

195   for Cr^{+2} compounds [28] while lower values of 3.5 eV has been found for Cr^{+4} compounds [25].

196   Fig. 5 shows the Cr 3s XPS spectra obtained in the present work in which the splitting is clearly

197   resolved. The spectra have been aligned to the 3s main peak in order to clearly identify differences

198   in the energy splitting. Slightly different energy splitting is obtained for each sample indicating

199   the presence of faint differences in the Cr oxidation state. An energy splitting of 4.07(4) eV

200   corresponding to a Cr^{+3} valence is obtained for the sample grown on $SrTiO_3$ indicating the presence

201   of stoichiometric Cr_2O_3 phase. In contrast, larger energy splitting of 4.35(4) eV is obtained for the

202   sample grown on α-Al_2O_3 corresponding to a lower Cr oxidation state of +2.75. Hence, the

203   formation of 8% oxygen vacancies occurs in the chromium oxide lattice ($Cr_2O_{3-\delta}$ with δ=0.25) in

204   order to release the strain induced by the epitaxial coincidence growth. An increase of the out-of-

205   plane lattice parameter is then expected in agreement with the results obtained by XRD. From the

206   XPS Cr 3s spectra it can be also seen that the energy width of the satellite peak (higher binding

207   energy) for the layer grown on α-Al_2O_3 is larger than expected. A value of 2.7 eV is obtained while

208   similar values (2.2 eV at FWHM) for the main and satellite peak should happen [27,28], as is the

209   case of the layer grown on $SrTiO_3$. The broadening of the satellite peak for the layer grown on α-

210   Al_2O_3 is indicative of the presence of extra interactions with the oxygen ligands that creates extra

211   final states and hence extra satellite structure [29], probably linked to the presence of punctual

212   defects in the form of oxygen vacancies. The experimental integrated intensity of the satellite peak

213   is however very similar for both systems giving rise to nearly equal ratio of intensity of the

214   multiplet peaks for each system. In a simple scenario the intensity ratio of the Cr 3s peaks is

215   dependent on the spin multiplicitites [30]. In the case of the Cr_2O_3 due to the $3d^3$ high spin

216   configuration of the Cr^{+3} ion with $S_{3d} = 3/2$ the intensity ratio is then given by I (3d ↑↑↑ 3s ↑) : I

217   (3d ↑↑↑ 3s ↓) = S_{3d} + 1 : S_{3d} = 5:3, while for the Cr^{+2} ion the intensity ratio is given by 3:2. In the

218   case of a $Cr^{+2.75}$ the ratio is then of 5:3.08 in accordance with the experimental behavior obtained

219   from the measurements.
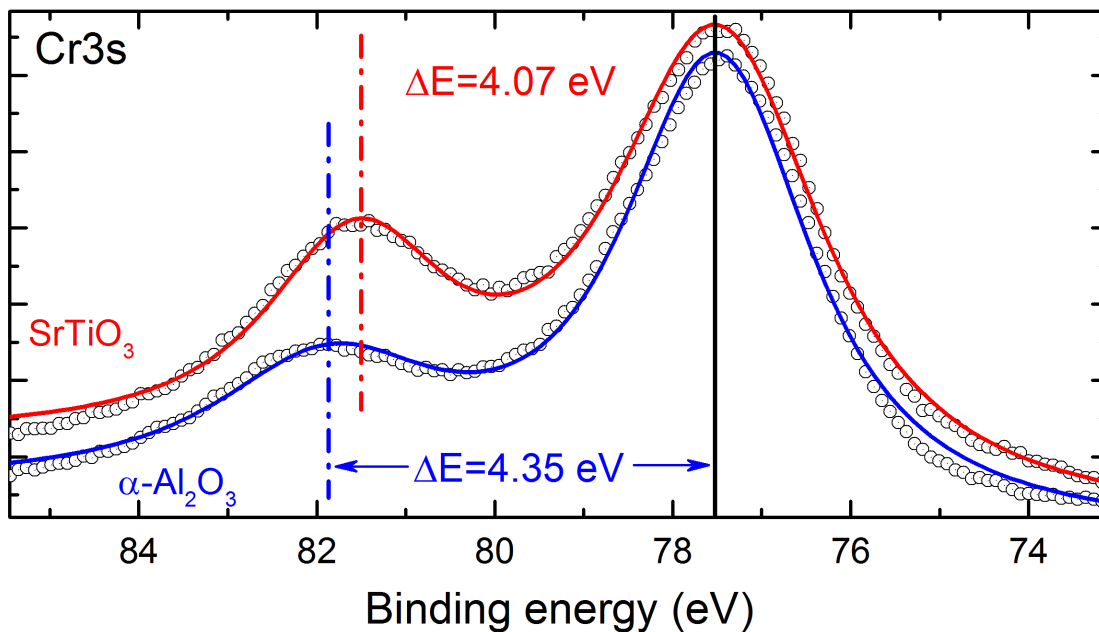
Figure 5. XPS measurements on the Cr 3s core level. A larger energy splitting is obtained for the

layer grown on α-Al₂O₃ (blue curve) revealing a reduction of the Cr oxidation state as compared

to the layer grown on SrTiO₃ (red curve). Both spectra have been aligned on the main 3s peak in

order to clearly show the difference in energy splitting.

224   Fig. 6a shows the measured magnetic response of the studied samples. Both samples show single

225   phase hysteresis loops with very similar coercive field. 60 Oe when deposited on α-Al₂O₃, and 90

226   Oe when deposited on SrTiO₃ (Fig. 6b and inset). Nevertheless, in the case of the layer grown on

227   SrTiO₃ the measured remanence is the double than in the case of the layer deposited on sapphire,

228   maybe due to the energy lost at expenses of rotating domains. These results are consistent with the

229   observed domain size in every sample (140 nm and 8 nm for layers grown on α-Al$_2$O$_3$ and SrTiO$_3$,

230   respectively). The ferromagnetic response can be attributed to the strain accumulated because of

231   the epitaxial growth, as previously reported [3,4]. In the case of the layer grown on SrTiO$_3$, even

232   if a non – coincidence growth occurs, a remaining strain of -1.6% has been experimentally

233   observed inducing the ferromagnetic behavior.

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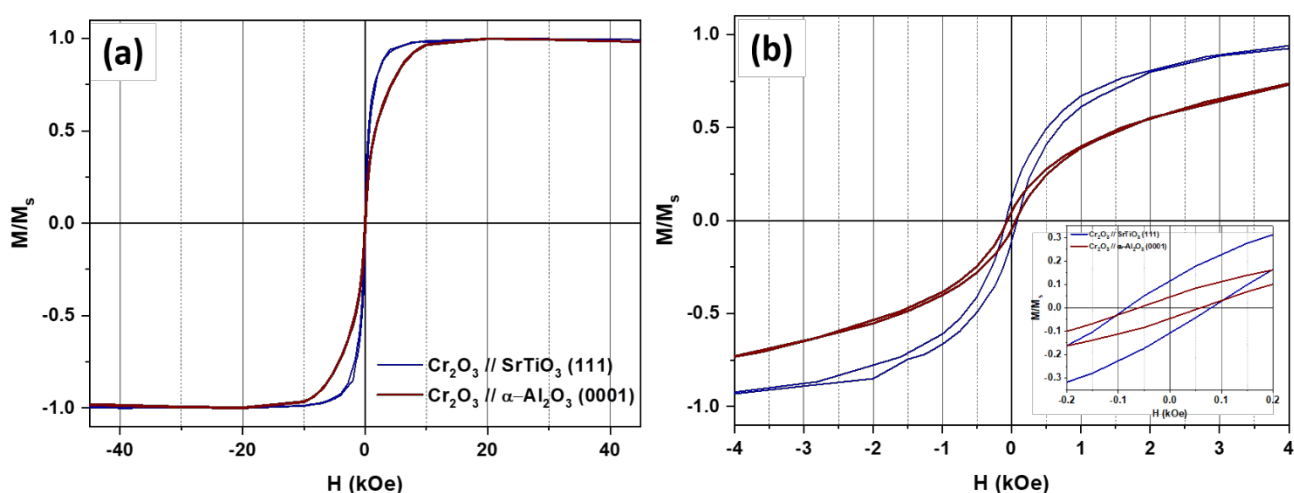
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236   *Figure 6. Comparison of normalized magnetization hysteresis loops of Cr$_2$O$_3$ thin films measured*

237   *at 300 K on α - Al$_2$O$_3$ and SrTiO$_3$. (a) Complete hysteresis loops up to 50 kOe showing the correct*

238   *magnetic saturation of the samples (b) Zoom of the hysteresis loops to better compare remanence*

239   *and coercive fields in every sample.*

240   **CONCLUSIONS**

241   The successful epitaxial growth of single phase and single oriented Cr$_2$O$_3$ thin films on SrTiO$_3$

242   (111) has been achieved for the first time. We demonstrate that the use of SrTiO$_3$ (111) substrate

243   is favourable for the growth of high quality Cr$_2$O$_3$ epitaxial thin films. Low surface

244 roughness and absence of oxygen vacancies are found for the layer grown

245 on $SrTiO_3$ while a moderately rough surface coupled to the presence of

246 oxygen defects is found for the layer grown on α - Al_2O_3 (0001). However larger crystallographic

247 domain sizes of 140 nm resulted from the coincidence growth on the α-Al_2O_3(0001) substrate

248 compared to the moderate values of 8 nm obtained for the layer grown in a non - concidence way

249 on $SrTiO_3$ (111). Nevertheless the domain sizes obtained for both systems are compatible with

250 nowadays technological requirements. Soft ferromagnetic response has been obtained in both

251 epitaxial layers with very similar coercive field being slightly higher for the layer grown on $SrTiO_3$.

252 Ferromagnetic epitaxial Cr_2O_3 grown on oxide substrates becomes a potential candidate for the

253 development of complex magnetic based devices.

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